

**SIMONA
AMERICA INC.**

Job Description

Job Title: *Extruder Operator*
Department: Extrusion
Reports To: Shift Foreman
FLSA Status: Hourly; non-exempt

Summary: Operates Extruder to form thermoplastic Polypropylene, PVC, Polyethylene & Co-Polymer sheets by performing the following duties.

Essential Duties and Responsibilities: Other duties may be assigned.

Must be able to understand differences of materials and products needed to run.
Must be able to read and understand orders that must be set up to run.
Must have general mechanical knowledge of Extruder and downstream equipment.
Must be able to change gauges, speeds and coordinate changeovers in a fast paced environment.
Must understand how to use micrometers, calipers and other quality tools to adjust dies and process accordingly.
Will be required to take machine apart as instructed for cleaning, replacing parts and changeovers without causing damage.
Will be required to keep accurate records of production performance and quality documentation.
Will be able to strap, band and package all finished products securely for shipping.
Must be capable of trimming to clean all finished sheets according to procedures.
Must be able to maintain a safe and clean work environment, free of hazards.

Supervisory Responsibilities:

This job has no supervisory responsibilities.

Competencies:

To perform the job successfully, an individual should demonstrate the following competencies:

Technical Skills - Shares expertise with others.

Qualifications: To perform this job successfully, an individual must be able to perform each essential duty satisfactorily. The requirements listed below are representative of the knowledge, skill, and/or ability required. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.

Education and/or Experience:

High school diploma or general education degree (GED); or one to three months related experience and/or training; or equivalent combination of education and experience.

Language Skills:

Ability to read and comprehend simple instructions, short correspondence, and memos. Ability to write simple correspondence. Ability to effectively present information

Mathematical Skills:

Ability to add and subtract two digit numbers and to multiply and divide with 10's and 100's. Ability to perform these operations using units of American money and weight measurement, volume, and distance.

Reasoning Ability:

Ability to apply common sense understanding to carry out instructions furnished in written, oral, or diagram form. Ability to deal with problems involving several concrete variables in standardized situations.

Computer Skills:

To perform this job successfully, an individual should have basic computer skills.

Certificates, Licenses, Registrations

Forklift License

Other Skills and Abilities**Other Qualifications:**

Must be able to work 12 hour fixed shift schedule.

Physical Demands: The physical demands described here are representative of those that must be met by an employee to successfully perform the essential functions of this job. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.

While performing the duties of this job, the employee is frequently required to stand; walk; use hands to finger, handle, or feel; reach with hands and arms and talk or hear. The employee is occasionally required to sit and climb or balance. The employee must frequently lift and/or move up to 50 pounds. Specific vision abilities required by this job include color vision.

Work Environment: The work environment characteristics described here are representative of those an employee encounters while performing the essential functions of this job. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.

While performing the duties of this Job, the employee is regularly exposed to moving mechanical parts and fumes or airborne particles. The employee is occasionally exposed to wet and/or humid conditions. The employee will be exposed to elevated temperatures in the production area surrounding the extruders. The noise level in the work environment is usually moderate to loud.